

## CELEBRATION HONORS 50 YEARS OF MANOR TOOL & MANUFACTURING

**Schiller Park IL, May 15<sup>th</sup> 2009-** The 50-year metal stamping accomplishments of Manor were celebrated by customers, vendors, dignitaries, and Manor employees during a day of festivities hosted at the companies Schiller Park IL, manufacturing facility.

The occasion not only honored the accomplishments of the founder Lee Simeone and the 2nd generation owners Tom Simeone & Ken Galeno, but also honored the employees of Manor for *1150 days without a lost time accident*. Though the event celebrated Manor and their 50<sup>th</sup> anniversary, it also celebrated the many people, throughout the years, that made Manor a successful operation and provider of high quality metal stamped products. "You can't let a milestone like this, and all the people that made us successful over the years, go by without commemorating it," said Tom Simeone, President of Manor.

On display was a table top exhibit of Manor memorabilia that spanned over 5 decades, which also included a promotions table of stamped/machined parts that Manor has manufactured over the years. Also on display was an additional table full of awards that were presented during the 50<sup>th</sup> anniversary Open House. During the Open House Manor representatives gave tours to the attended guest of their 45,000 sq foot facility that showed the diverse capabilities that Manor has acquired over the years.

**Beginning at 11:30, Manor had a celebratory lunch for their employees. A presentation ceremony followed the lunch by guest speakers who presented various awards.**



Tony Weber from WCTI (Right) presents Manors President Tom Simeone with an award to the Manor Employees for 1150 Days without a loss time accident.



Tooling & Mfg. Association representative, Kent Gladish presents an award to Manors President Tom Simeone for being a Good Standing Member of the TMA for 50 years.



Schiller Park IL. Mayor, Ms. Anna Montana awards the Manor Founder Lee Simeone (center) with a "Proclamation" from The Illinois 69th General Assembly congratulating Manor Tool on their 50 years of service and designating May 15<sup>th</sup> 2009 as Manor Tool & Manufacturing Day throughout the State of Illinois.



Engineering Manager, Kevin Segebarth (Center) presents Manor Owners Tom Simeone (Left) and Vice President Ken Galeno (Right) with an Employees Award for 50 Years of Manufacturing Excellence. Founder Lee Simeone (seated).

At 1:00 Manor opened their facility to customers, guests, and vendors which offered a glimpse into their production capabilities.



Manor employees demonstrate to Manor guests the newly installed Coe Servo-Feed line on Manors 400 Ton Draw Link Stamping Press. This feed line enhances Manors coil change capability from 20 min. to under 8 min.



Manors Danny Kujawski demonstrates the Pullmax Turret Press for Manor Open House guest.



Tom Simeone shows off one of the larger tools that was built at Manors newest tool building facility, CLL Engineering. CLL was purchased by Manor in 2008 to compliment the success it has had with internal die building capabilities. CLL specializes in tight tolerance stamping dies up to .0005 tol. and machining.



Visitors tour Manors 45,000 sq ft stamping facility which has 27 stamping presses up to 400 Ton, a full machine shop, with an in house tool room. Short run turret and press brake capabilities are also available.

- 27 Presses up to 400 Tons
- Specializing in Deep Draw to 5 ¾"
- In House Die Building, Progressive Dies
- Sorting and Assemblies
- ISO 9001:2000 Certified
- Family Owned Since 1959
- Fabrication up to 90 Tons

**New Subsidiary Added In 2008 ~ *CLL Engineering***  
***"Tight Tolerance Die Building to .0005"***



Friends, Vendors and our fine Customers enjoying the Manor 50<sup>th</sup> Anniversary Open House!



Manor guests take the opportunity to look over the company's long history at the nostalgia table. (Above)

Tom Simeone takes the time to point out one of the drawn shell projects that has made a niche market for Manor in Deep Draw Stamping. (Top Right)

**Above, Manor guests enjoy the table top displays.**